

Friday, 1/6/2006 1:39:34 PM
Linda Lacelle

Process Sheet

Split

Customer : CU-DAR001 Dart Helicopters Services
 Job Number : 25408 -2
 Estimate Number : 11745
 P.O. Number : N/A
 Title Issue : 1/6/2006 S.O. No. : N/A
 Print Rev. : NC
 First Issue : N/A Type : MACHINED PARTS
 Previous Run : N/A
 Part Number : D3394043
 Drawing Number : D3394 PRELIMINARY
 Project Number : N/A
 Drawing Revision : A
 Material : N/A
 Due Date : 1/17/2006 Qty: 50 Um: Each
 Written By : SEE COMMENT BELOW
 Checked & Approved By : SEE COMMENT BELOW
 Comment : Est Rev: A New Issue 06-01-06 JLM

Additional Product

Job Number:



Seq. #:

Machine Or Operation:

Description:

1.0

D2423

Lug Extrusion



Comment: Qty.: 0.0735 f(s)/Unit Total: 3.6750 f(s)

D2423 Lug Extrusion

Batch: 323779

2.0

BAND SAW

BAND SAW



Comment: BAND SAW

Cut Blank to .850"

3.0

OUTSIDE SERVICE

OUTSIDE SERVICES



Comment: Sub-Contracting OUTSIDE SERVICES

Send Blanks To: Metec/Mast Precision Machining

Machine D3394-3 as per Dwg D3394

4.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect For Transit Damage

5.0

QC6

DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: LUG ASSEMBLY

Job Number: 25408

Part Number: D3394043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

02 06/01/14

(50)

7.0

POWDER COATING

POWDER COATING



Comment: POWDER COATING

Powder Coat White Gloss (Ref: 4.3.5.1) as per QSI 005 4.3

06 01 17

(50)

8.0

QC3

INSPECT POWDER COAT/CHEMICAL CONVERSION



Comment: INSPECT POWDER COAT/CHEMICAL CONVERSION

SB 06/01/17 (50)

9.0

MS3548993

GROMMET



Comment: Qty.: 1.0000 Each(s)/Unit Total: 50.0000 Each(s)

Pick:

Qty Part Number Description Batch

2 MS35489-93 Grommet

M19593

SB 06/01/23 (5)

10.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

Assemble as per Dwg D3394

SB 06/01/23 (5)

11.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06-01-24

12.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: 6F

06/01/24 (5)

13.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

545 06/01/25 (5) 06/01/25

Job Completion



CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:


same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
50	D3394-1	Mounting Lug	PO00000378
50	D3394-3	Mounting Lug	PO00000378
50	D3394-5	Mounting Lug	PO00000378


MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

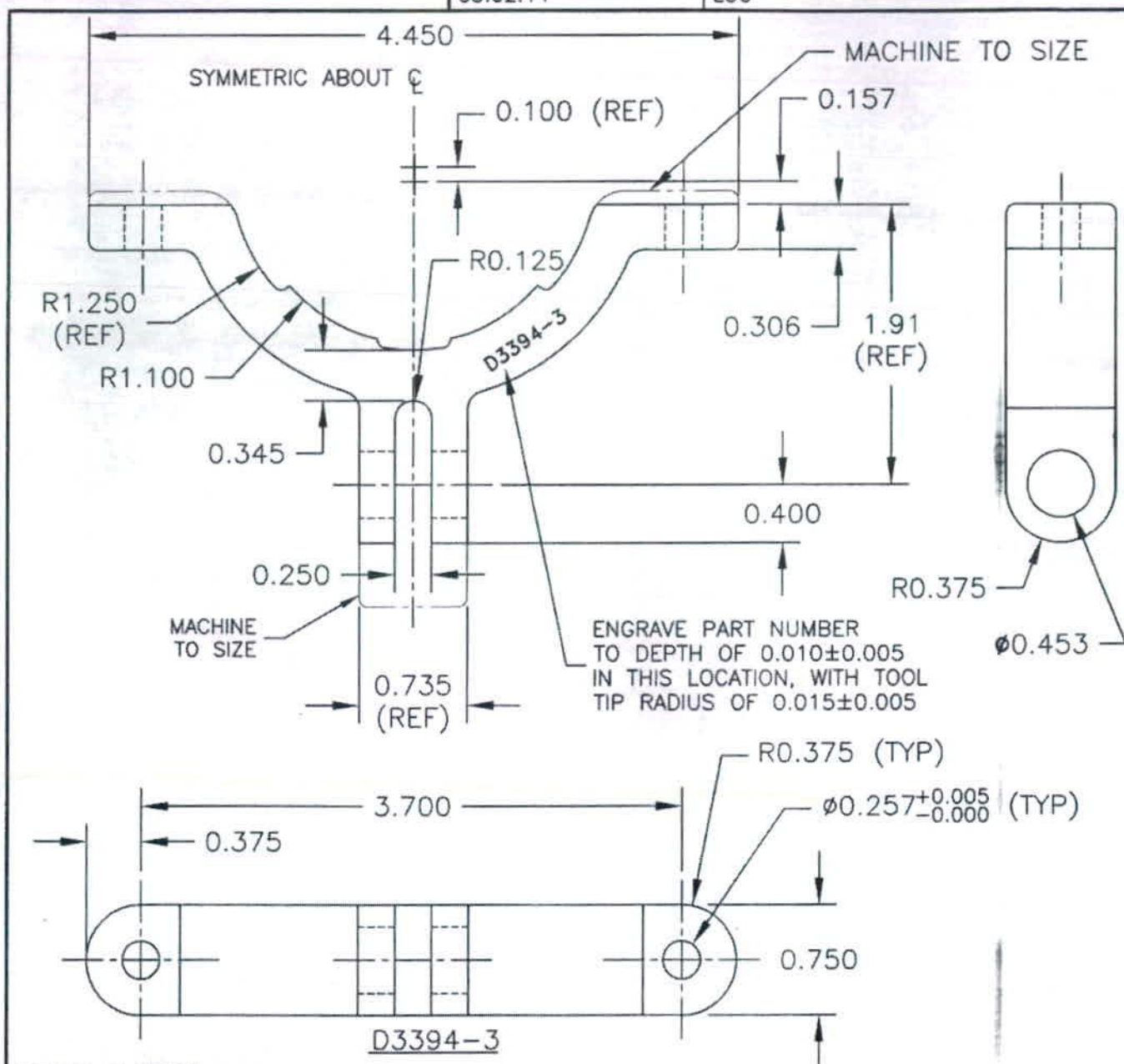

Shigi (Regula) Walz

Vankleek Hill, January 13, 2006


310-01-16

DART

DESIGN	PH	DRAWN BY	PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	<i>[Signature]</i>	APPROVED	<i>[Signature]</i>	DRAWING NO. D3394
DATE	05.02.14	TITLE	LUG	REV. A SHEET 3 OF 3 SCALE 1:1

**D3394-3 NOTES**

- 1) MAKE FROM EXTRUSION D2423
- 2) BREAK ALL EDGES 0.000-0.015
- 3) FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1
POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
- 4) ALL DIMENSIONS ARE IN INCHES
- 5) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED

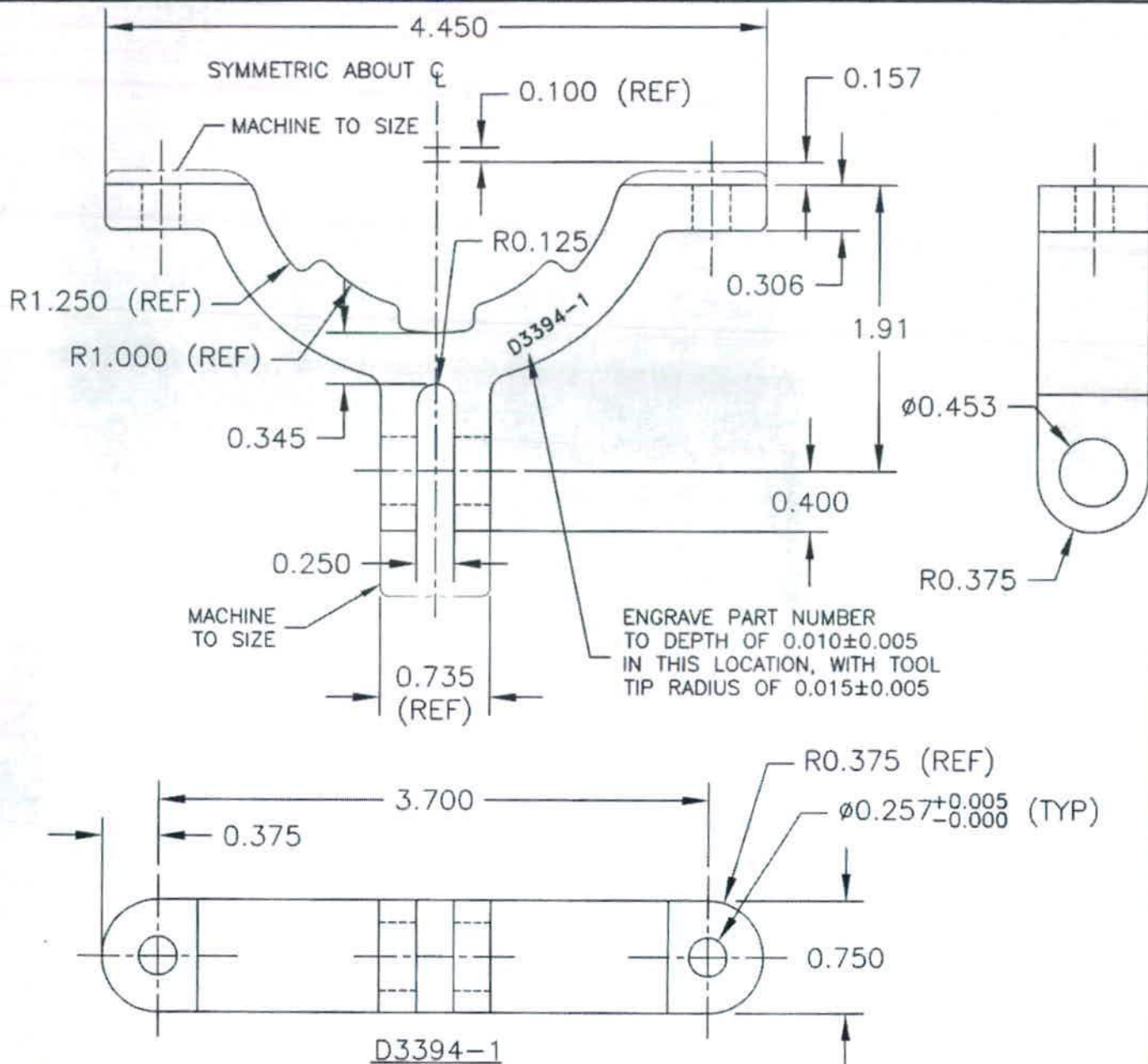
05.11.14

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DART

DESIGN PH	DRAWN BY PH	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3394	REV. A SHEET 2 OF 3
DATE 05.02.14	TITLE LUG	SCALE 1:1	

**D3394-1 NOTES**

- 1) MAKE FROM EXTRUSION D2423
- 2) BREAK ALL EDGES 0.000-0.015
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POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3
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RELEASED

05.11.14

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